

## Technical Data Sheet

### *Circulen*Recover PPC ERC 161N 103H Black



Polypropylene Compounds

#### Product Description

*Circulen*Recover PPC ERC 161N 103H Black is a 15% mineral filled, polypropylene copolymer for injection molding that contains recycled polypropylene resin. It combines excellent stiffness, good scratch resistance and good flowability with good impact and dimensional stability. This grade is typically used for molding of automotive interior trim parts.

<b>Application</b>	Automotive Parts; Interior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ASTM D1238
Density, (23 °C)	1.02	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C)	2300	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	27	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	7.0	kJ/m <sup>2</sup>	ISO 179
(-30 °C)	3.0	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	110	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	60	°C	ISO 75A-1, -2
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			